# CHA

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**Type Material** (aRN, bNa) [Al<sub>2.4</sub>Si<sub>33.6</sub>O<sub>72</sub>] : wH<sub>2</sub>O<sup>a</sup> (w = 1 to 7) (RN = N,N,N, trimethyl-1-adamantammonium)

Method S. I. Zones, R. A. Van Nordstrand [1]

Batch Composition 10 Na<sub>2</sub>O : 2.5 A1<sub>2</sub>O<sub>3</sub> : 100 SiO<sub>2</sub> : 4400 H<sub>2</sub>O : 20 RN-OH

### **Source Materials**

sodium hydroxide (1 N), (Baker, reagent grade) N,N,N, trimethyl-1-adamantanimonium hydroxide (RN-OH)(O.72M)<sup>b</sup> deionized water aluminum hydroxide (Reheis F-2000 dried gel, 50% Al<sub>2</sub>O<sub>3</sub>) fumed silica (Cab-Q-Sil, M5 grade, 97% SiO<sub>2</sub>)

## Batch Preparation (for 0.6 g product)

- (1) [2.00 g 1N NaOH + 2.78 g 0.72 M RN·OH + 3.22 water], add sequentially to the Teflon cup of a Parr 23 mL autoclave °
- (2) [(1) + 0.05 g aluminum hydroxide], mix until solution clears
- (3) [(2) + 0.60 g fumed silica], mix until uniform

## Crystallization

Vessel: Teflon-lined 23 mL autoclave (Parr model 4745) Temperature: 160°C <sup>d</sup> Time: 4 days Agitation: none

#### **Product Recovery**

- (1) Cool to room temperature <sup>e</sup>
- (2) Filter in a medium frit glass funnel
- (3) Wash with about one liter of water
- (4) Air dry at room temperature with vacuum pulling through frit
- (5) Yield: 0.57 g, 74% based on TO<sub>2</sub>

## **Product Characterization**

XRD: CHA (only crystalline phase); competing phases when observed: analcime or quartz; impurities can occur at this temperature or higher. Elemental Analyses: RN is approximately 15 wt% and SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> = 28 by ICP

Crystal Size and Habit: cubes of 2-5 µm with some occasional intergrowth.

#### References

- [1] S. I. Zones, R A. Van Nordstrand, Zeolites 8 (1988) 166
- [2] S. I. Zones, US Patent 4 544 538 (1985)
- [3] S. I. Zones, Trans. Faraday Soc. 87 (1991) 3709

#### Notes

- a. Typical values: a 1.4 to 2.9, b = 0.7 to 4.3
- b. The description of template preparation is given in [2]. The fastest synthesis of this product is from FAU sources [3].
- c. The Teflon cup is washed between runs with HF (48%), water, KOH solution, and water again.
- d. The reactor is placed into a Blue M convection-heating oven preset at 160°C.
- e. PH of the treated batch should measure in the range of 12.20 to 12.64 using a calibrated probe.