

**Contributed by** Lynne Bridget McCusker

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**Type Material:**  $[Si_{64}O_{128}] \cdot 2(Cp^*)_2CoF_{0.75}OH_{0.25}$   
( $Cp^*$ = pentamethylcyclopentadienyl)

**Method:** T. Wessels, C. Baerlocher, L.B. McCusker, and E.J. Creyhton [1]

**Batch Composition:** 100 SiO<sub>2</sub> : 40 [(Cp<sup>\*</sup>)<sub>2</sub>Co]F : 3125 H<sub>2</sub>O

### Source Materials

distilled water  
silica cabosil M5 (Aldrich)  
[(Cp<sup>\*</sup>)<sub>2</sub>Co]OH aqueous solution (8.95 wt%)  
HF aqueous solution (38 wt % J.T. Baker)

### Batch Preparation (for 2.05 g product)

- (1) [27.8 g of Cabosil M5 + 68.4 g of water], stir until homogeneous to prepare a silica slurry
- (2) [6.60 g of sample (1) + 49.15 g of 8.95 wt % aqueous [(Cp<sup>\*</sup>)<sub>2</sub>Co]OH solution], stir with a magnetic stirrer for 1.5 h
- (3) [0.67 g of aqueous 38 wt % HF (J. T. Baker) in about 70 g of water + (2)<sup>a</sup>], vigorous stirring for 20 min
- (4) concentrate (3) by removing excess water under reduced pressure

### Crystallization

Vessel: Teflon-lined autoclave

Temperature: 170° C

Time: 25 days

Agitation:

### Product Recovery

- (1) Filter and wash extensively with water
- (2) Yield: 2.05 g

### Product Characterization

XRD: pure phase

Elemental analysis: 32Si:1.03Co: 19.13C:0.75F

Crystal size and habit: needlelike crystallites

### Reference

- [1] T. Wessels, C. Baerlocher, L.B. McCusker, and E.J. Creyhton, J. Am. Chem. Soc., 121, (1999) 6242
- [2] Stacey I. Zones and Cong-Yan Chen. U.S. Pat. 6,103,215 (2000)

### Notes

- a. HF solution was slowly added to (2)