## **RHO**

# High Silica Rho

Si(80), Al(20)

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Type Material Na<sub>6.8</sub>Cs<sub>3.0</sub>[Al<sub>98</sub>Si<sub>38.2</sub>O<sub>96</sub>] : (18-C-6) · wH<sub>2</sub>O (w ≈29)

Method T. Chatelain, J. Patarin, E. Fousson, M. Soulard, J. L Guth, P. Schulz [1]

**Batch Composition** 1.8Na<sub>2</sub>O : 0.3Cs<sub>2</sub>O : Al<sub>2</sub>O<sub>3</sub> : I0SiO<sub>2</sub> : 0.5(18-C-6) : 100H<sub>2</sub>O

#### **Source Materials**

distilled water

18-C-6 (Lancaster, > 98% cycl. (C<sub>2</sub>H<sub>4</sub>0)<sub>6</sub>)

cesium hydroxide (Aldrich, 50% CsOH in water)

sodium hydroxide (SDS,> 98% NaOH)

sodium aluminate (Carlo Erba, 56% Al<sub>2</sub>O<sub>3</sub>, 37% Na<sub>2</sub>O, 7% H<sub>2</sub>O)

silica sol (Dupont Ludox AS-40, 40% SiO<sub>2</sub>)

### Batch Preparation (for ~6 g product)<sup>a</sup>

- (1) [7.84 g water + 1.35 g 18-C-6 + 1.80 g cesium hydroxide solution + 0.59 g sodium hydroxide], stir until dissolved <sup>b</sup>
- (2) [(1) + 1.82 g sodium aluminate], stir until homogenized
- (3) [(2) + 15.00 g silica sol], stir until homogenized (formation of a gel) Continue stirring with magnetic stirrer for 24 h., then transfer to a PTFE-lined stainless-steel autoclave. Gel pH = 14

#### Crystallization

Vessel: 120 mL PTFE-lined stainless steel autoclave

Time: 192 hours

Temperature: 110°C in a preheated oven Agitation: none. Final pH approximately 12

#### **Product Recovery**

- (1) Dilute the reaction mixture with distilled water
- (2) Filter and wash until pH 10
- (3) Dry at 60°C overnight
- (4) Yield: 6g as-synthesized RHO-type sample (product containing about one molecule 1 8-C-6 as organic template per unit cell)<sup>b</sup>

#### **Product Characterization**

XRD: Strong RHO pattern showing cubic symmetry. (a<sub>0</sub>=15.031( 1)Å);<sup>c</sup> no visible impurities

Elemental Analyses: Si/Al is close to 3.9 b

Crystal size and habit: The crystals display a sphere-like shape with an average size of 1 µm

## Reference

[1] T. Chatelain, J. Patarin, E. Fousson, M. Soulard, J. L Guth, P. Schulz, Micropor. Mat. 4 (1995) 231

## **Notes**

- a. This recipe has been successfully scaled up by a factor of six.
- b. The starting mixture is prepared in a polyethylene vessel.
- c. According to Ref. [1].