

**TON**

**ZSM-22**

**Si(95), Al(05)**

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**Type Material**  $K_{0.1}Al_{0.6}Si_{23.4}O_{48}(DAO)_{0.86}^a$  (DAO = 1,8-diamino-octane)

**Method** E. W. Valyocsik [1]

**Batch Composition** 8.9 K<sub>2</sub>O : Al<sub>2</sub>O<sub>3</sub> : 90 SiO<sub>2</sub> : 3 K<sub>2</sub>SO<sub>4</sub>: 27.3 DAO : 3588 H<sub>2</sub>O

#### **Source Materials**

deionized water

aluminum sulfate (99+% Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> · 18 H<sub>2</sub>O)

potassium hydroxide (87.9% KOH)

1,8-diamino-octane (99+%)

silica sol (Dupont AS-30, ammonia stabilized, 30% SiO<sub>2</sub>)

#### **Batch Preparation** (for 7.5 g dry product)

- (1) [18.2 g water + 1.76 g aluminum sulfate], stir until dissolved
- (2) [18.2 g water + 4.0 g potassium hydroxide], stir until dissolved
- (3) [72.8 g water + 10.4 g 1,8-diamino-octane], stir until dissolved
- (4) [26.95 g water + 47.65 g silica sol], mix well
- (5) [(1) + (2)], mix well
- (6) [(3) + (5)], add (3) to (5); blend
- (7) [(4) + (6)], add (4) to (6), stir for 30 minutes<sup>b</sup>

#### **Crystallization**

Vessel: stirred autoclave with stainless steel liner

Incubation: 24 hours at room temperature<sup>c</sup>

Temperature: 160 °C

Time: 2-3 days

Agitation: vigorous stirring<sup>d</sup>

#### **Product Recovery**

- (1) Dilute reaction mixture with water
- (2) Filter and wash with water
- (3) Dry at ambient temperature or at 110 °C
- (4) Yield: 7.5 g (near 100% on Al<sub>2</sub>O<sub>3</sub>)

#### **Product Characterization**

XRD: TON; competing phase: MEL (trace)<sup>d</sup>

Elemental Analysis: 0.2 K<sub>2</sub>O : Al<sub>2</sub>O<sub>3</sub> : 39 SiO<sub>2</sub> : 1.44 DAO

Crystal size and habit: needles<sup>e</sup>

#### **Reference**

- [1] E. W. Valyocsik, US Patent 4 902 406

**Notes**

- a. Missing cations assumed to be protonated DAO.
- b. Reaction mixture becomes cloudy but does not gel.
- c. It is not certain that aging (or seeding) is beneficial.
- d. Ref. [1] recommends a stirring rate of 400 rpm; static preparations or slow stirring produce MEL or mixtures of MEL + TON.
- e. The size of the crystallites decreases with increasing stirring rate.